

Super J Option Line Command

1 Transfer			11 Comb		
	Color 1	Knit cancel		Color 1	Comb up (3rd Knit course)
	Color 2	Carriage move		Color 2	Main roller oper
2 N Line				Color 5	End line command
	Color 0	Single system	12 Yarn Carrier [3rd, 4th panel]		
	Color 2	Double system	Line 1	Color 1-87	1st carrier [3rd panel]
	Color 40	Without empty course	Line 2	Color 1-87	2nd carrier [3rd panel]
	Color 31	System 1 knit	Line 3	Color 1-87	1st carrier [4th panel]
	Color 32	System 2 knit	Line 4	Color 1-87	2nd carrier [4th panel]
	Color 33	Left side system knit	13 Gripper		
	Color 34	Right side system knit		Color 1-4	Gripper 1-4 Close
3 Yarn Carrier [1st,2nd panel]				Color 11-14	Gripper 1-4 Open
Line 1	Color 1-87	1st carrier [1st panel]		Color 21	Gripper 1&2 Open
Line 2	Color 1-87	2nd carrier [1st panel]	14 Cutter		
Line 3	Color 1-87	1st carrier [2nd panel]		Color 1-2	Cutter 1-2 Action
Line 4	Color 1-87	2nd carrier [2nd panel]	15 Presser		
4 Economizer				Color 1	On
Line 1	Color 1-64	Repeat No. 1-64 (Inside)		Color 2	Off
Line 2	Color 1-64	Repeat No. 1-64 (Outside)		Color 3	Leading on , trail off
	Auto rib repeat No. 1			Color 4	Leading off ,trail on
5 Stitch				Color 5	Knit on ,transfer off
	Color 1-64	Stitch 1-64		Color 6	Knit off , transfer on
6 Y.Carrier In / Out			16 Y.C Adjust Address		
	Color 1	Yarn out		Color 11-71	Address No. 1-7
	Color 2	Yarn in	17 Back Knit		
7 Speed				Color 1	All back knit
Line 1	Color 1-32	Knit speed No. 1-32		Color 2	Bird's eye
Line 2	Color 1-32	Transfer speed No. 1-32		Color 3	Tubular
	Color 0	Speed No. 3		Color 4	Ladder backing
	Empty course speed No. 3		18 Number Of Colors		
8 F.Take Down				Color 2-6	2-6 Color jacquard
Line 1	Color 1-32	Knit T.D. No. 1-32	19 Knit Type		
Line 2	Color 1-32	Transfer T.D. No. 1-32	20 Yarn		
9 Nip Roller			Line 1-6	Color 1-8	Yarn carrier 1-8 knitting according to the order
	Color 1	Open	21 Back Pitch		
	Color 2	Close		Color 0	Single jacquard
10 Racking				Color 1-3	1-3 Needle miss
Line 1	Color 0	Left	22 V Shape Intarsia		
	Color 1	Right	23 Direction		
Line 2	Color 0-14	Needle No. 0-14			
Line 3	Color 0	1/2 Pitch			
	Color 1	0 Pitch			
	Color 2	1/4 Pitch			