

Super J Option Line Command

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|---------------------------------------|--------------------------|---------------------------|---|-------------|--|--------------|
| 1 Transfer | | | 11 Comb | | | |
| | Color 1 | Knit cancel | | Color 1 | Comb up (3rd Knit course) | |
| | Color 2 | Carriage move | | Color 2 | Main roller open | |
| 2 N Line | | | | Color 7 | End line command | |
| | Color 0 | Single system | 12 Yarn Carrier [3rd, 4th panel] | | | |
| | Color 2 | Double system | Line 1 | Color 1-87 | 1st carrier [3rd panel] | |
| | Color 40 | Without empty course | Line 2 | Color 1-87 | 2nd carrier [3rd panel] | |
| | Color 31 | System 1 knit | Line 3 | Color 1-87 | 1st carrier [4th panel] | |
| | Color 32 | System 2 knit | Line 4 | Color 1-87 | 2nd carrier [4th panel] | |
| | Color 33 | Left side system knit | 13 Gripper | | | |
| | Color 34 | Right side system knit | | Color 1-4 | Gripper 1-4 Close | |
| 3 Yarn Carrier [1st,2nd panel] | | | | Color 11-14 | Gripper 1-4 Open | |
| Line 1 | Color 1-87 | 1st carrier [1st panel] | | Color 21 | Gripper 1&2 Open | |
| Line 2 | Color 1-87 | 2nd carrier [1st panel] | 14 Cutter | | | |
| Line 3 | Color 1-87 | 1st carrier [2nd panel] | | Color 1-2 | Cutter 1-2 Action | |
| Line 4 | Color 1-87 | 2nd carrier [2nd panel] | 15 Sinker | | | |
| 4 Economizer | | | | Color 10 | 0-0 | Color 60 1-2 |
| Line 1 | Color 1-64 | Repeat No. 1-64 (Inside) | | Color 20 | 1-1 | Color 70 2-1 |
| Line 2 | Color 1-64 | Repeat No. 1-64 (Outside) | | Color 30 | 2-2 | Color 80 1-0 |
| | Auto rib repeat No. 1 | | | Color 40 | 2-0 | Color 90 0-1 |
| | | | | Color 50 | 0-2 | |
| 5 Stitch | | | 16 Y.C Adjust Address | | | |
| | Color 1-64 | Stitch 1-64 | | Color 11-71 | Address No. 1-7 | |
| 6 Y.Carrier In / Out | | | 17 Back Knit | | | |
| | Color 1 | Yarn out | | Color 1 | All back knit | |
| | Color 2 | Yarn in | | Color 2 | Bird's eye | |
| 7 Speed | | | | Color 3 | Tubular | |
| Line 1 | Color 1-32 | Knit speed No. 1-32 | | Color 4 | Ladder backing | |
| Line 2 | Color 1-32 | Transfer speed No. 1-32 | 18 Number Of Colors | | | |
| | Color 0 | Speed No. 3 | | Color 2-6 | 2-6 Color jacquard | |
| | Empty course speed No. 3 | | 19 Knit Type | | | |
| 8 F.Take Down | | | 20 Yarn | | | |
| Line 1 | Color 1-32 | Knit T.D. No. 1-32 | Line 1-6 | Color 1-8 | Yarn carrier 1-8 knitting according to the order | |
| Line 2 | Color 1-32 | Transfer T.D. No. 1-32 | 21 Back Pitch | | | |
| 9 Nip Roller | | | | Color 0 | Single jacquard | |
| | Color 1 | Open | | Color 1-3 | 1-3 Needle miss | |
| | Color 2 | Close | 22 V Shape Intarsia | | | |
| 10 Racking | | | 23 Direction | | | |
| Line 1 | Color 0 | Left | 22 V Shape Intarsia | | | |
| | Color 1 | Right | 23 Direction | | | |
| Line 2 | Color 0-14 | Needle No. 0-14 | | | | |
| | Color 0 | 1/2 Pitch | | | | |
| Line 3 | Color 1 | 0 Pitch | | | | |
| | Color 2 | 1/4 Pitch | | | | |